

Turning Tools



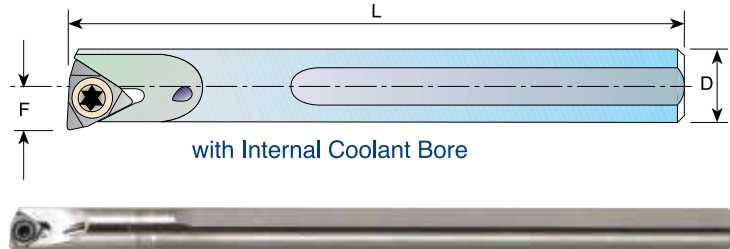
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Carbide Shank Boring Bars and Inserts



D	Ordering Code	L	F	Min. Bore Dia.	Screw	Key
6	SIR 0006 H06CT	100	3.3	6.5	S6	K6
8	SIR 0008 K06CT	125	4.3	8.6	S6	K6
10	SIR 0010 M06CT	150	5.3	10.6	S6	K6

Insert Ordering example: 06 IR TURN BMA

Nose radius R= 0.2mm

For turning small bores see pages 82-87

